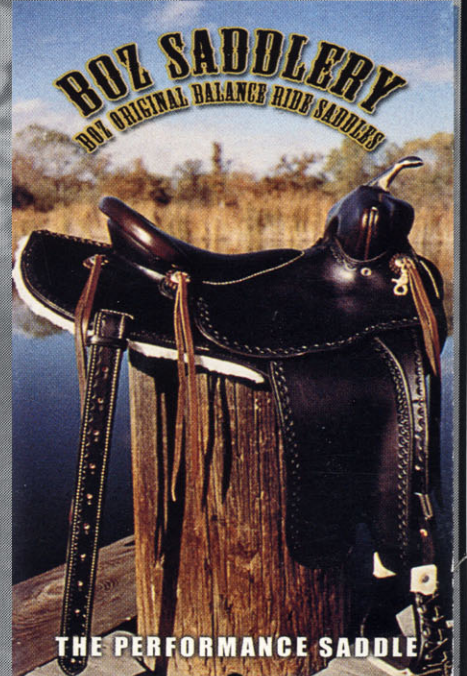


BOZ
SADDLERY

Presents



Riding By Reasoning

The original, unedited articles
written and illustrated by
legendary horseman, Monte
Foreman, for Western Horseman
magazine 1953 - 1956

ACKNOWLEDGEMENTS

There are a few people I would like to thank for helping me get this material to you:

First, my wife, Annie, who spends tons of time and energy giving my life structure and balance.

Pete Robold and Marian Forbert for sending us an article they had seen on Riding By Reasoning.

Sharon Byford-Ruth for discovering in an antique store the original Western Horseman magazines that ran Riding By Reasoning dating 1953 - 1956.

My good friends, Craig and Stacy Mendel, for the use of their business, The Printing Emporium, all the countless hours on the phone and for doing such a great job in putting this booklet together.

A special thanks to Mrs. "Bobbie" Foreman for giving us permission to reprint these articles written by her late husband, Monte.

And last but by NO means least, Mr. Monte Foreman, my mentor, great teacher and friend. I thank him for all the hard work and dedication he put into showing the world what riding truly is about.

This should never have been lost. The foundation to riding is back and we hope to be the missing link.

Thank you all again,

Boz
Boz

WHY BOZ SADDLERY?

Dear Friends,

I hope you find this booklet fun and educational! Mr. Monte Foreman wrote these 19 articles as a series for Western Horseman back in the 1950's. Hopefully, they will help you, the consumer, better understand how saddle design and rider positioning profoundly affects any horses ability to move with the true grace, speed and agility that nature intended.

Using Mr. Foreman's research as the basis for my own saddle design, I was able to develop , with the help of a leading plastics engineer, a state of the art tree made from the most flexible yet durable materials available.

I've called it "The Boztic Spring Flex Tree® " and it is the foundation for each and every saddle I build. It's been granted U.S. patent No. 5101614 for its flexing and conforming capabilities to fit all horses regardless of shape, size or form. This patent assures you that your custom BOZ SADDLE will always fit your horse as comfortably and properly as possible.

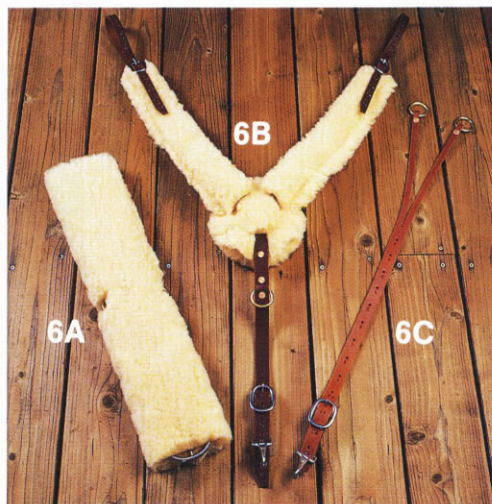
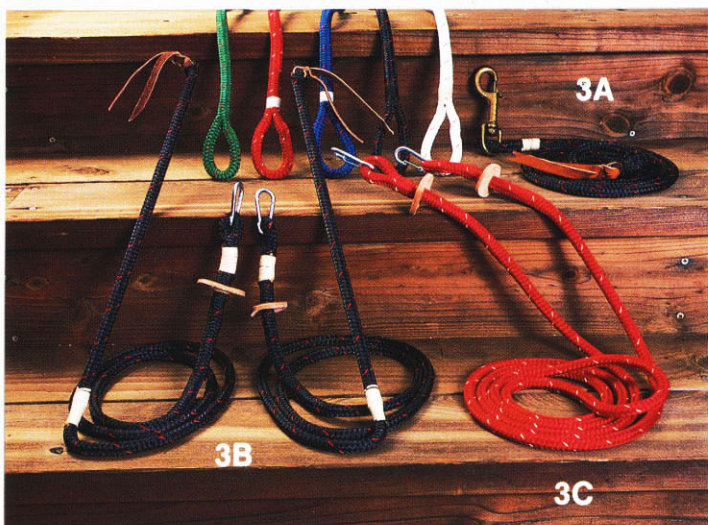
So, read on, enjoy and call us with your questions!

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Don't Be Fooled! "A Wooden Tree Only Fits A Wooden Horse."



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